

Date: Friday, 23/01/2009 7:23:29 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45155	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251215
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42697	Material : N/A
Written By :	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-215 with Dart IPP D212-725-1-215"

Send a copy of this IPP

Handwritten: 11 21.01.23

2.0	D2127251215	Shield Tail Pipe
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHEILD TAIL PIPE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-215 SHEILD _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-215 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

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Drawing Name: 212 DETAIL PARTS

Job Number: 45155

Part Number: D2127251215

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42697	Material : N/A
Written By : _____	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-215 with Dart IPP D212-725-1-215"

Send a copy of this IPP

h 29.01.23

2.0	D2127251215	Shield Tail Pipe
-----	-------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHEILD TAIL PIPE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-215 SHEILD 15321

Attach serviceable tags

h 29.01.23

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-215 REV. 6

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:29 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45155

Part Number: D2127251215

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



[Signature]

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



[Signature]

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09102104 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.61

Discrepancy:

Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:

D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1-Dwg, Pg 72. . Material used, 2024T3 .032, Batch No. 3452

1.61 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.62

Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1-Dwg Pg. 75. Material AMS 321 020, Batch No. .2828

1.62 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.63

Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76. Material AISI 304 .020 , Batch No. 1758 .

1.63 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.64

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 , Batch No 1758. .

1.64 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
 ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****